48. Date

49. Revision Date(s) 5/88

145 AURORA STREET



Home of the Reverend William Hanford, first minister for the Congregational Church and first secretary of the Board of Trustees of Western Reserve College. The house is documented in the 1826 tax duplicate as "frame house" under the name of William Hanford. It was later owned by the first pastor of the Western Reserve College Church, Beriah Green, who, between 1830 and 1833, used that pulpit to preach abolitionist sermons, becoming nationally prominent for his anti-slavery writings. It has been blessed with long-term owners; Emily Metcalf, who conducted a local school for young ladies, lived here from 1887 until 1915; the Heidenreich family owned it for nearly 65 years.

Despite many alterations, the Federal styling is still evident in the roof pitch, delicate frieze and corner boards and attic fanlight. There is some evidence that the house was built around a log cabin.

The Crisp-Raymond House (20) at 129 Aurora Street, the home of Reverend Hanford's sister, Mary Raymond, once stood at the foot of his garden, space now occupied by two contemporary houses.

Notice the similarity in design between 129 and 145.





















MEASUREMENT SHEET BECKWITH WINDOWS

| | | | | FRAME | TOP SASH GRID | BOTTOM SASH | |
|----------|---------|---------|-------------|----------|---------------|--------------|-------|
| WINDOW # | WIDTH | HEIGHT | WINDOW TYPE | MATERIAL | PATTERN | GRID PATTERN | NOTES |
| 1 | 36" | 54 1/2" | Double Hung | Wood | 1V | 1V | |
| 2 | 32" | 54 1/2" | Double Hung | Wood | NA | NA | |
| 3 | 32" | 54 1/2 | Double Hung | Wood | NA | NA | |
| 4 | 27 3/4" | 60 1/4" | Double Hung | Wood | 1V | 1V | |
| 5 | 27 3/4" | 60 1/4" | Double Hung | Wood | 1V | 1V | |

Pella Architect Series® Traditional - Hung Windows

Aluminum EnduraClad® Exterior — LX and SE Double-, Single- and Simulated-Hung

Detailed Product Descriptions

Frame

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [LX: [clear pine] [mahogany] [douglas fir]] [SE: clear pine].
- Exterior surfaces are clad with aluminum.
- Components are assembled with screws, staples and concealed corner locks.
- Overall frame depth is 5" (127 mm) for a wall depth of 3-11/16" (94 mm).
- Optional factory applied jamb extensions available between 4-9/16" (116 mm) and 7-3/16" (183 mm) wall depths.
- Vinyl jamb liner [LX includes wood / clad inserts].
- Optional factory installed fold-out installation fins with flexible fin corners.
- Optional factory-applied EnduraClad® exterior trim.

Sash

- Select softwood, immersion treated with Pella's EnduraGuard® wood protection formula in accordance with WDMA I.S.-4. The EnduraGuard formula includes three active ingredients for protection against the effects of moisture, decay, stains from mold and mildew. Plus, an additional ingredient adds protection against termite damage.
- Interior exposed surfaces are [LX: [clear pine] [mahogany] [douglas fir]] [SE: clear pine]. Any curved member may have visible finger-jointed surfaces.
- Exterior surfaces are clad with aluminum and sealed.
- Corners mortised and tenoned, glued and secured with metal fasteners.
- Sash thickness is 1-7/8" (47 mm).
- Sash exterior and interior profile is ogee.
- Double-Hung: Upper sash has surface-mounted wash locks] [Single-Hung: Fixed upper sash has surface-mounted wash locks] [Arch Head units have no wash locks].
- Lower sash has concealed wash locks in lower check rail.
- Sashes tilt for easy cleaning.
- Simulated-Hung units have non-operable upper and lower sashes.

Weatherstripping

- Water-stop santoprene-wrapped foam at head and sill.
- Thermoplastic elastomer bulb with slip-coating set into lower sash for tight contact at check rail.
- Vinyl-wrapped foam inserted into jamb liner to seal against sides of sash.

Glazing System

- Quality float glass complying with ASTM C 1036.
- Custom and high altitude glazing available.
- Silicone-glazed 11/16" dual-seal insulating glass [[annealed] [tempered]] [[clear] [[Advanced Low-E] [SunDefense™ Low-E] [AdvancedComfort] [NaturalSun Low-E] with argon]] [[bronze] [gray] [green] Advanced Low-E with argon].

Exterior

• Aluminum-clad exteriors shall be finished with EnduraClad® protective finish, in a multi-step, baked-on finish.

- or -

- Aluminum-clad exteriors shall be finished with EnduraClad Plus protective finish with 70% fluoropolymer resin in a multi-step, baked-on finish.
 - Color is [standard] [custom]₁.

Interior

• [Unfinished, ready for site finishing] [factory primed with one coat acrylic latex] [factory prefinished [paint] [stain] 1].

Hardware

- Galvanized block-and-tackle balances are connected to self-locking balance shoes which are connected to the sashes using zinc die cast terminals and concealed within the frame.
- Sash lock is [standard (cam-action)] [historic spoon-style] [air-conditioner lock] [simulated lock (Single-piece lock ties upper and lower sash together. When removed, lower sash becomes operable)]. Two sash locks on units with frame width 37" and greater.
- Optional sash lift furnished for field installation. Two lifts on units with frame width 37" and greater.
- Hardware finish is [baked enamel [Champagne] [White] [Brown] [Matte Black]] [Bright Brass] [Satin Nickel] [Oil-rubbed Bronze] [Antique Brass] [Distressed Bronze] [Distressed Nickel].

Optional Products

Grilles

- Integral Light Technology® grilles
 - Interior grilles are [5/8"] [7/8"] [1-1/4"] [2"] ogee profile that are solid [LX: [pine] [mahogany] [douglas fir]] [SE: pine]. Interior surfaces are [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain] 1].
 - Exterior grilles are [5/8" putty glaze profile] [7/8" [putty glaze] [ogee] profile] [1-1/4" [putty glaze] [ogee] profile] [2" ogee profile] that are extruded aluminum.
 - Patterns are [Traditional] [Prairie] [Top Row] [New England] [Victorian].
 - Insulating glass contains non-glare spacer between the panes of glass.
 - Grilles are adhered to both sides of the insulating glass with VHB acrylic adhesive tape and aligned with the non-glare spacer.

– or –

- Grilles-Between-the-Glass₂
 - Insulating glass contains 3/4" contoured aluminum grilles permanently installed between two panes of glass.
 - Patterns are [Traditional] [9-Lite Prairie] [Cross] [Top Row]
 - Interior color is [White] [Black] [Tan₃] [Brown₃] [Putty₃] [Ivory] [Brickstone] [Harvest] [Cordovan].
 - Exterior color₅ is [standard₁].

– or –

- Roomside Removable grilles
 - [[3/4"] [1-1/4"] [2"] regular] [[1-1/4"] [2"] colonial] profile, with [Traditional] [Prairie] patterns that are removable solid pine wood bars steel-pinned at joints and fitted to sash with steel clips and tacks.
 - Interior [unfinished, ready for site finishing] [factory primed] [pine: factory prefinished [paint] [stain] 1].
 - Exterior [unfinished, ready for site finishing] [factory primed] [finish color matched to exterior cladding₅].

Screens

- InView[™] screens
 - [Half-Size] [Full-Size₄] black vinyl-coated 18/18 mesh fiberglass screen cloth complying with the performance requirements of SMA 1201, set in aluminum frame fitted to outside of window, supplied complete with all necessary hardware.
 - Full screen spreader bar placed on units > 37" width or > 65" height.
 - Screen frame finish is baked enamel, color to match window cladding

- or -

- Vivid View® screens
 - [Half-Size] [Full-Size₄] PVDF 21 / 17 mesh, minimum 78 percent light transmissive screen, set in aluminum frame fitted to outside of window, supplied complete with all necessary hardware.
 - Full screen spreader bar placed on units > 37" width or > 65" height.

• Screen frame finish is baked enamel, color to match window cladding.

Hardware

- Optional factory applied limited opening device available for vent units in stainless steel; nominal 3-3/4" opening. Limiting device concealed from view.
- Optional factory applied window opening control device available. Device allows window to open less than 4" with normal operation, with a release mechanism that allows the sash to open completely. Complies with ASTM F2090-10.
- (1) Contact your local Pella sales representative for current designs and color options.
- (2) Available in clear or Low-E insulating glass with argon, and obscure insulated glass.
- (3) Tan, Brown and Putty Interior GBG colors are available in single-tone (Brown/Brown, Tan/Tan or Putty/Putty). Other interior colors are also available with Tan or Brown exterior.
- (4) Full screens are available on units ≤ 96" height.
- (5) Appearance of exterior grille color will vary depending on Low-E coating on glass.

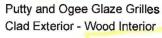


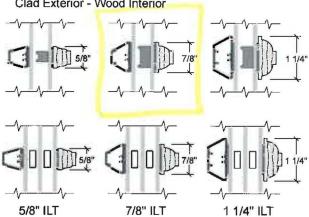
GRILLE TYPES

Typical Grille Profiles

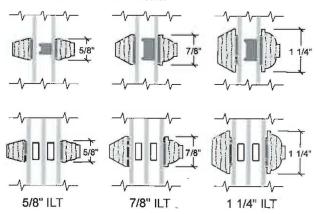


Integral Light Technology®



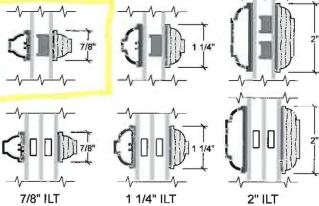


Putty and Ogee Glaze Grilles Wood Exterior - Wood Interior

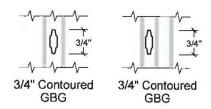


Ogee Glaze Grilles

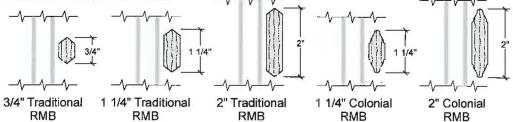
Clad Exterior - Wood Interior



Contoured Aluminum -Grilles-Between-the-Glass







Pella 2018 Architectural Design Manual | Division 08 - Openings | Windows and Doors | www.PellaADM.com

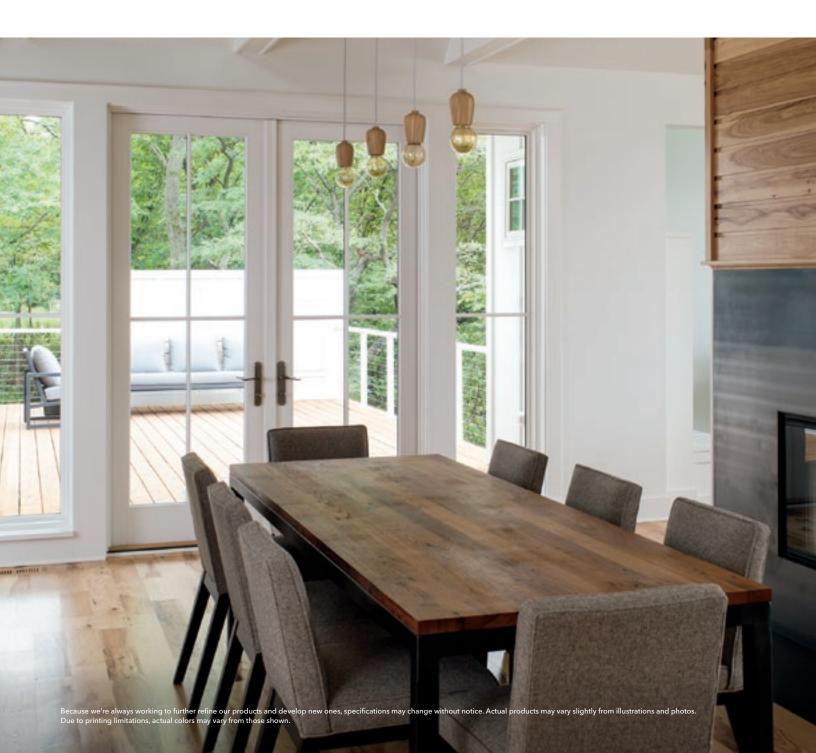
Interior wood ILT grilles available in Pine, Mahogany or Douglas Fir to match complete unit.

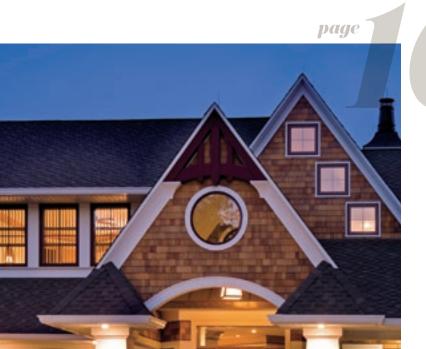
Exterior wood ILT grilles available in Pine or Mahogany to match complete unit.



A modern tradition.

It's the place you long for at the end of the day. Your sanctuary. It's a showplace that you love to share with family and friends. Whatever you envision your home to be – calling for the fine, thoughtful details of our traditional styling or the clean, smart lines of our contemporary products – Architect Series® windows and patio doors are artfully designed in harmony with your view.





Traditional windows and doors for a timeless look.

FOR THE CHOOSING 4 - 9

WHY WOOD?

FIND YOUR TYPE

COMFORT IN. WEATHER OUT.

ARCHITECT SERIES* TRADITIONAL 10 - 11

THOUGHTFUL DESIGN

ARCHITECT SERIES CONTEMPORARY 12 - 13

ULTIMATE VIEWS

FEATURES AND OPTIONS 14 - 19

CUSTOM-CRAFTED VIEWS
BEAUTIFULLY FUNCTIONAL HARDWARE
IMPECCABLY COORDINATED



Simple sophistication with a modern edge.

page

$Why \bigvee \bigcirc \bigcirc$

Pella® Architect Series® wood windows and patio doors give you more options when it comes to style, low-maintenance features and customization flexibility. Choose traditional or contemporary styles in beautiful wood species, glass options designed for your lifestyle and superb performance features – all backed by some of the best warranties in the industry.









Seals tight and locks easily.

Architect Series® casement windows feature the SureLock® System that reaches out to pull the window sash against the weatherstripping to form a tight seal against drafts, making them more energy-efficient. Plus, Pella's patented Unison Lock System secures casement and awning windows in two places with a single, easy-to-reach handle.





Lasting beauty.

EnduraGuard* wood protection offers advanced protection against the effects of moisture, decay, stains from mold and mildew – as well as termite damage. This proven immersion-treatment method will help ensure that Pella* wood windows and patio doors look and perform beautifully for years.



Pella's casement window after 7 months of exposure to moisture.*



Stain mold present after 7 months of field-testing a competitor's pressure-treated wood.*



The confidence of added protection.

Pella products are backed by some of the strongest warranties in the business. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.

Find your type.

WINDOWS







Casement and Awning Windows

Nothing between you and your view.

Open and close with the turn of a handle – great for spots that are difficult to reach.

Years of smooth openings and closings.

Stainless steel operating arms and hinges resist rust and corrosion.

More convenient handle design. Fold-away handle won't get in the way of window treatments.

Easier cleaning.

Easy-clean wash feature makes it simple to clean the exterior glass from inside your home.

Double-Hung and Single-Hung Windows*

Traditional and practical.

The sashes on double- and single-hung windows slide open and closed vertically, providing efficient ventilation.

Years of smooth, easy operation. Our balance systems help ensure your windows will open and close easily for years.

A tight seal against the elements. Pella's cam-action locks pull the sashes against the weatherstripping.

Easier cleaning.

Opening sashes tilt in – making it easy to clean the exterior glass from inside your home.

Fixed and Special Shape Windows

Virtually endless design possibilities.

Special Shape windows are available in curves and angles to add architectural interest and natural light.*

Create a custom design.
Assembling a combination of fixed windows makes a contemporary design statement.

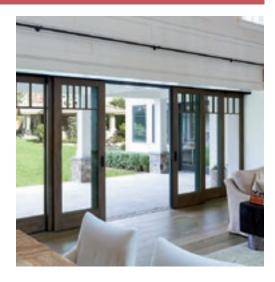
A quality, seamless look. Special Shape windows are available with grille options to match other Pella* windows and doors.

For more information on Pella's window and patio door offering, see your local Pella sales representative or visit:

PATIO DOORS







Sliding Patio Doors

A precise fit.

Maximize your floor space with sliding patio doors – since they don't swing, you can place furniture nearby.

Smooth operation for years. Stainless steel track and adjustable dual rollers allow the panel to glide easily.

Better draft protection.

Pella's unique design on Architect Series® doors puts the sliding panel on the outside. When the wind blows against it, it creates a tighter seal and the screen is protected.

Hinged Patio Doors

Stunning design and functional passages.

Choose from single or double in-swing or out-swing doors.

Extra security.

Pella's advanced multipoint locking system secures the door at the top, middle and bottom for more peace of mind.

Bring the outside in.

Hinged patio doors draw the eye outdoors and highlight your yard, patio or deck.

Scenescape[™] Patio Doors^{*}

Expand your horizons.

Our multipanel patio doors accommodate a range of designs that create breathtaking scenic views.

Invite the outdoors in.

Capture a wide-open view with patio door panels that can tuck out of sight within a wall pocket or stack together to blur the lines of indoor and outdoor living.

Transform your room in a breeze.

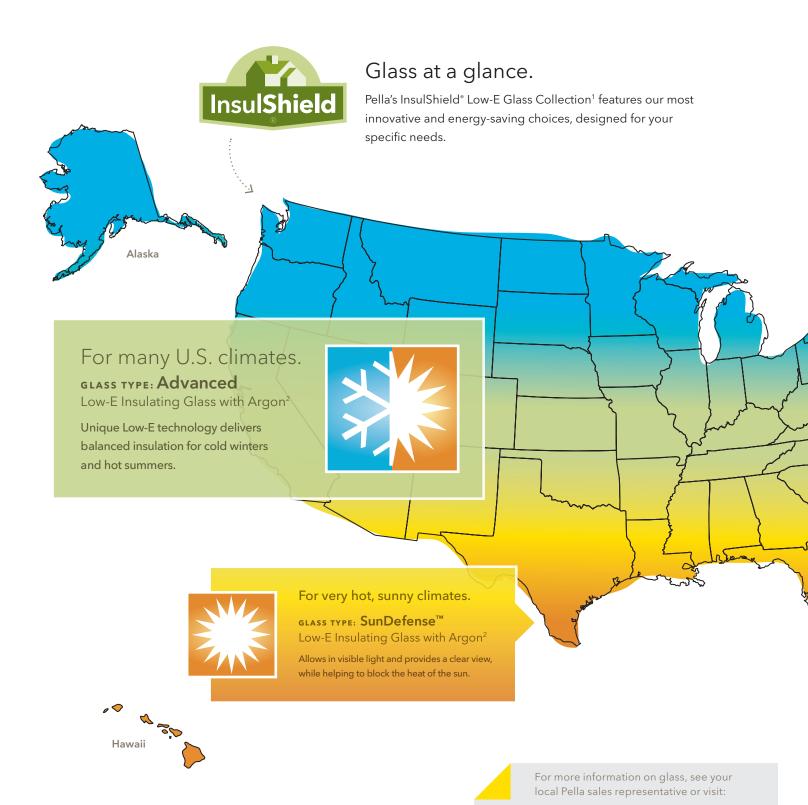
Lift-and-slide panels are lifted off the track with a turn of the handle, allowing the panels to roll open or closed.

7

* Available only in traditional styles.

Comfort in. Weather out.

Pella® products offer exceptional energy-efficient performance wherever you live.





Helping you save on heating and cooling costs.

Installing ENERGY STAR® certified windows and doors can lower energy costs.³ With more efficient windows, you can also use less energy, which reduces greenhouse gas emissions from power plants.

For cold climates – like northern U.S. and Canada.

GLASS TYPE: NaturalSunLow-E Insulating Glass with Argon²

Allows the sun's heat to flow in and warm your home, while providing excellent insulation from the cold.



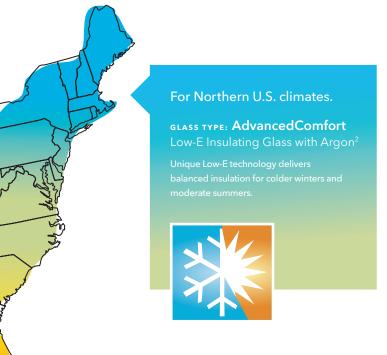
dioxide (CO₂), which is equivalent to 51 to 317 gallons of gasoline a year.⁴

For a typical home, when replacing single-pane

windows with ENERGY STAR

certified windows, you can

save on average:



panes





Available on select windows and patio doors.

per year

More panes, more gains. Many older homes have singlepane windows, which can lead to higher heating and cooling costs and drafty interiors. Multiple panes of glass create an air chamber that can dramatically increase energy efficiency and comfort.

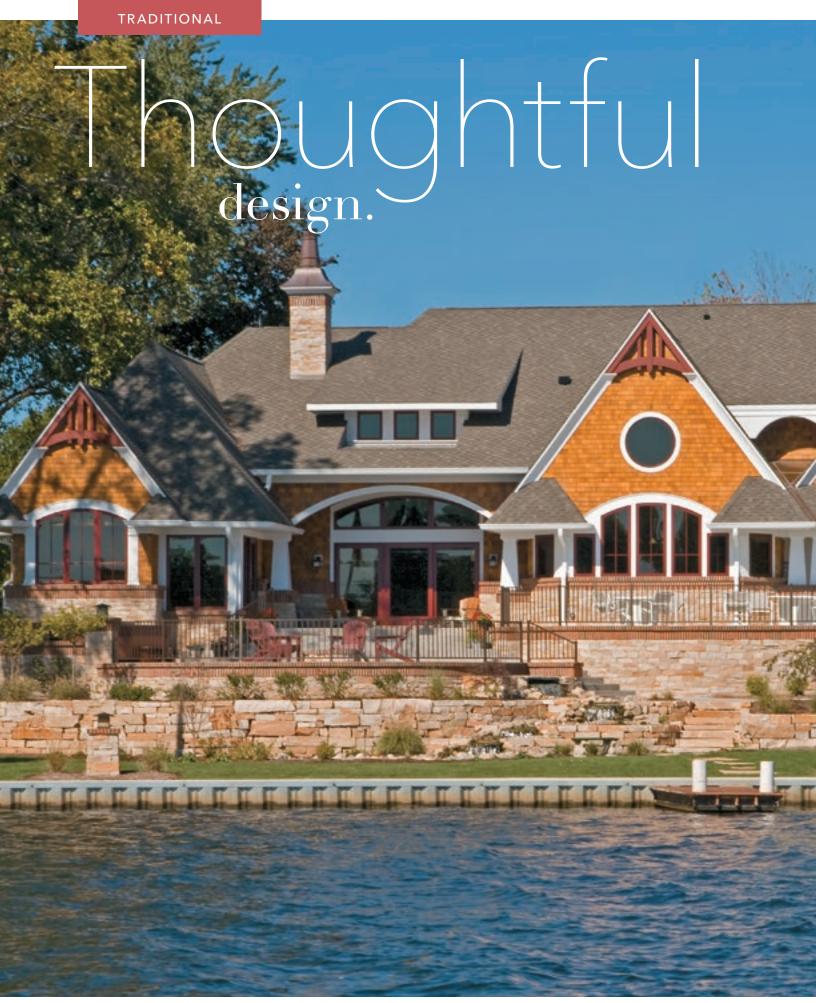
And 1,006 - 6,205 pounds of carbon

Improved safety and security.

Added protection against intruders. Pella's HurricaneShield* impact-resistant glass⁵ offers protection from flying debris and added security against intruders. The interlayer cannot be easily penetrated, even if the glass is shattered – helping to prevent forced entry.



- 1 Glass options can be upgraded to offer the benefits of our InsulShield* Low-E Glass Collection. Glass options may vary per product. See specific product information for availability.
- ² Optional high-altitude Low-E insulating glass does not contain argon in most products. Please see your local Pella sales representative for more information.
- 3 Some Pella products may not meet ENERGY STAR certification in Canada. For more information, contact your local Pella sales representative or go to nrcan.qc.ca/energy/products/categories/fenestration/13739.
- 4 Ranges are based on the average savings among homes in modeled cities. Actual savings will vary based on local climate conditions, utility rates and individual home characteristics. For more information on the benefits of ENERGY STAR certified windows and doors, go to energystar.gov/products/building_products/residential_windows_doors_and_skylights/benefits.
- 5 Pella's impact-resistant glass in HurricaneShield products is made up of a sheet of standard or tempered glass combined with a sheet of laminated glass. For best performance, the laminated glass may be in the interior or exterior pane of insulating glass, depending on the product.





With more than 25 years of expertise behind their design, Pella® Architect Series® traditional products offer the classic style you love. In an elegant expression of the window-crafting art, these wood windows and patio doors feature fine-furniture detailing and beauty to welcome you home.



Timeless Style
Pella Architect Series traditional
products are crafted to exemplify
the classic Americana aesthetic.
Designed with intricate details
like Ogee profiles and spoonlock hardware, these windows
and doors stand the test of time.



Natural Beauty
Pella believes nothing man can
create rivals the beauty of wood.
That's why Pella wood windows
and doors are designed to simply
harness the earth's handiwork. No
two pieces of wood are identical,
so every traditional window and
patio door is one of a kind.





Sleek from sash to frame. Pella® Architect Series® contemporary wood windows and patio doors are the ultimate view of modern style. Products can arrive unfinished; or choose from a wide variety of prefinished paint or stain colors – including Black – to create the sophisticated space you envisioned.



Inside Out
Pella's contemporary offering
helps balance exposure to
the outside with maintaining
comfort inside. Our windows
feature expansive glass without
compromising on energy
efficiency.



Minimalist Finishes
Exclusive, patent-pending
hardware enhances the clean,
modern look while options like
Black stain transform your window
into a design statement.

Custom-crafted \/\C\\\S.

Spectacular shapes and sizes.

Customize your Architect Series* window or patio door to fit your home's aesthetic. Create a pleasing symmetry by choosing windows or doors with angled or curved frames that mirror the lines of other architectural details in your home.





Stylish grilles.

Whether you prefer a traditional or modern look, Pella has grille styles to match your aesthetic. Choose Ogee or Putty Glaze profile grilles that coordinate with your traditional windows, or square grilles that complement the sleek frame of your contemporary windows.

Imagine the possibilities of wood windows and patio doors. Get the traditional or contemporary look you want by specifying every aspect of your Pella® Architect Series® products. With shapes, sizes, grilles and glass, indulge in your imagination.

A touch of glass.

As with all art, beauty is in the details. And when it comes to Pella's exclusive decorative glass collection, those details start with unique glass types and textures. Then our artisans create exclusive patterns and distinctive caming colors, resulting in glass that delivers unmatched elegance.





Beautifully functional hardware.

Our exclusive new selection of window hardware and Baldwin® patio door collaborations were designed to add the perfect finishing touch to your Pella® products. Each traditional or contemporary style is available in a diverse palette of striking finishes – allowing for a personal design statement.

HARDWARE STYLES



Styles from the Essential collection shown.

HARDWARE FINISHES

Pella's hardware is available in a variety of complementary finishes for windows and patio doors to help you curate a cohesive look.























Polished Nickel



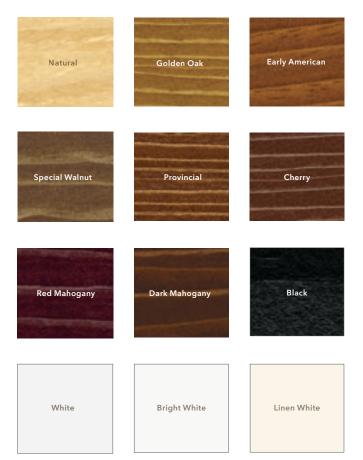
The sleek design of your Architect Series® contemporary casement window hardware balances the frame's minimalist style with your home's modern aesthetic. And you'll love the convenience of our fold-away cranks.



Impeccably coordinated.

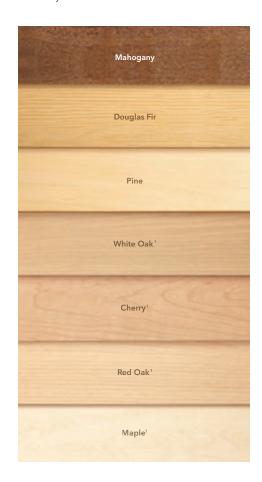
PREFINISHED PINE INTERIORS

Pella's factory finish on the wood interiors of your windows and patio doors gives you instant wow. Choose a stunning stained finish to match the color of other wood in your home or a painted White finish for a fresh, bright look. Also available primed and ready-to-paint.



WOOD TYPES

Your Architect Series® windows or patio doors can be made from your choice of today's most desirable woods – so they'll tastefully complement your home's other interior finishes.



ALUMINUM-CLAD EXTERIORS

Pella's low-maintenance EnduraClad* exterior finish resists fading, so your windows and patio doors stay looking great for years.

Take this beauty and durability one step further with Pella EnduraClad Plus² protective finish that provides exceptional weatherability.

Plus, Pella offers virtually unlimited custom color options for a unique look.



Choose the look of true divided light or grilles-betweenthe-glass that make cleaning the glass easier.

GRILLES



Ogee Integral Light Technology® Grilles 2", 1-1/4" or 7/8"



Square Integral Light Technology Grilles 7/8"



Roomside Removable Grilles 2", 1-1/4", 3/4"



Aluminum Grilles-Between-the-Glass 3/4"



Brown³



Harvest



Brickstone









Optional interior grille colors with exterior color that matches the EnduraClad® color you choose.

ADDED PROTECTION

For additional window fall protection, our Window Opening Control Device (WOCD) is available with optional factory application.4 Allowing the window to only open a few inches, the WOCD sits discreetly on the window and is easy to operate.

wood window and patio door

| | T | |
|------|------|------|
| Insu | اکار | niel |

| INSULSHIELD* LOW-E GLASS COLLECTION InsulShield | | |
|--|---|---|
| Advanced Low-E insulating double-pane glass with argon ¹ | • | • |
| AdvancedComfort Low-E insulating double-pane glass with argon ¹ | • | • |
| NaturalSun Low-E insulating double-pane glass with argon ¹ | • | • |
| SunDefense™ Low-E insulating double-pane glass with argon¹ | • | • |
| Low-E insulating triple-pane glass with argon or krypton ² | • | - |
| | | |

ADDITIONAL GLASS OPTIONS

| ADDITIONAL GLASS OF HONS | | |
|---|---|---|
| HurricaneShield* products with impact-resistant glass ³ | • | |
| Laminated (non-impact-resistant) ³ , tinted ^{1, 3} or obscure ^{1, 3} glass also available on select products | • | • |
| STC-improved double-pane sound glass ² | • | • |

- ¹ Optional high-altitude InsulShield Low-E glass is available with argon in select products.
- Available on select products only. See your local Pella sales representative for availability.
 Available with Low-E insulating glass with argon on select products.

INTERIORS

WOOD TYPES

| Mahogany, Douglas Fir, Pine, White Oak*, Cherry*, Red Oak*, Maple* | • | • |
|--|---|---|
| INTERIOR FINISHES | | |
| Unfinished | • | • |
| Primed, ready-to-paint (Pine) | • | • |
| Prefinished stain or paint (Pine) | • | • |

* Available on a custom basis. For more information on wood type availability, contact your local Pella sales representative.

EXTERIORS

EXTERIOR FINISHES

| Aluminum-clad with EnduraClad® protective finish | • | • |
|---|---|---|
| Aluminum-clad with EnduraClad Plus* protective finish | • | • |
| Primed, ready-to-finish (Mahogany or Pine) | • | |
| Unfinished (Mahogany) | • | |

EXTERIOR TRIM

EnduraClad factory-applied trim

LOW-MAINTENANCE ENDURACLAD EXTERIORS

| 27 standard colors | • | • |
|-----------------------------------|---|---|
| Virtually unlimited Custom colors | • | • |

* EnduraClad Plus is not available in all colors. See your local Pella sales representative for availability.

HARDWARE

HARDWARE STYLE COLLECTIONS

| Classic | • | - |
|-----------|---|---|
| Modern | - | • |
| Rustic | • | - |
| Essential | • | - |

| | HARDWARE FINISHES | | |
|-----|---|---|---|
| | Champagne, White, Brown, Matte Black, Bright Brass, Satin Nickel or Oil-Rubbed Bronze | • | • |
| | Antique Brass | • | - |
| ••• | Distressed Bronze or Distressed Nickel | • | - |
| • | Polished Chrome or Polished Nickel | - | • |
| | | | |

* Hardware finish availability may vary by style

| GRILLES | |
|---|---|
| Integral Light Technology* grilles (wood roomside and EnduraClad or wood exterior with nonglare spacer between) | • |
| Aluminum grilles-between-the-glass | • |
| Roomside removable grilles | |

SCREENS Vivid View* high-transparency screen (windows only) Rolscreen* soft-closing retractable screen (casement windows and sliding patio doors only)

Self-closing top-hung screen door (sliding patio doors only)

Because we're always working to further refine our products and develop new ones, specifications may change without notice. Actual products may vary slightly from illustrations and photos. See your local Pella sales representative for specific details and options available.

¹ Available on a custom basis. For more information on wood type availability, contact your local Pella sales representative.

 $^{^{2}\,}$ EnduraClad Plus protective finish is not available with all colors. See your local Pella sales representative for availability.

³ Only available with matching interior and exterior colors.

⁴ Factory-applied WOCD may not be available on all products. See your local Pella sales representative for availability.

[⚠] WARNING: Screen will not stop child or pet from falling out of window or door. Keep child or pet away from open window or door

^(•) Full offering (-) Partial offering



Want to learn more about Pella® windows and doors? Call us at 866-209-4260 or visit pella.com.



Always read the Pella limited warranties before purchasing or installing Pella products. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.



Pella Corporation is a proud volunteer partner in the U.S. Environmental Protection Agency and the Department of Energy's ENERGY STAR* program to promote the use of high-efficiency products.













Connect with Pella:





